5/47

DART AEROSPACE LTD	Work Order:	24623
Description: Washer	Part Number:	D2813
Dwg: D2813 rev.A	Qty:	20

Location	Procedure	Ву	Date	Qty	
EXPEDITING	Issue W/O	94	05.10.21	20	
METAL	Material: White Teflon 0.063 thinck oR Black Batch: M16218	J.6	ostiol31	20	
METAL	Make as per Dwg D2813	1			
METAL	Deburr	5.6	05/10/31	20	
QC		me	05/10/31	20	
STORES	Identify and stock M-DelVIDITIES	13	1 /		C
EXPEDITING	Close W/O Cost / part: Z, 9J	(1)	05/11/02	20	
	METAL METAL METAL QC STORES	METAL Material: White Teflon 0.063 thinck OR Black METAL Make as per Dwg D2813 METAL Deburr QC Inspect Level 5 STORES Identify and stock EXPEDITING Close W/O	EXPEDITING Issue W/O METAL Material: White Teflon 0.063 thinck of Black Batch: M16 218 5.6 METAL Make as per Dwg D2813 METAL Deburr QC Inspect Level 5 STORES Identify and stock M-Delvin - 120.750 EXPEDITING Close W/O	EXPEDITING Issue W/O METAL Material: White Teflon 0.063 thinck OR Black Batch: M16218 S.G osliol31 METAL Deburr QC Inspect Level 5 STORES Identify and stock EXPEDITING Close W/O Material: White Teflon 0.063 thinck Batch: M16218 S.G osliol31 S.G osliol31 Metal Deburr S.G osliol31 Metal Deburr S.G osliol31 STORES Identify and stock Metal Deburr STORES Identify and stock	EXPEDITING Issue W/O METAL Material: White Teflon 0.063 thinck Batch: M\6\Q18 3.6 osliol31\Q0 METAL Make as per Dwg D2813 METAL Deburr QC Inspect Level 5 STORES Identify and stock EXPEDITING Close W/O

Rev	Date	Change	Revised By	Approved
A	00.11.09	New Issue	EC	
В	00.11.16	Changed material	EC	<u></u>

RELEASED CO. 11.16

Dart Aerospace Ltd

W/O:	WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector
				 -			

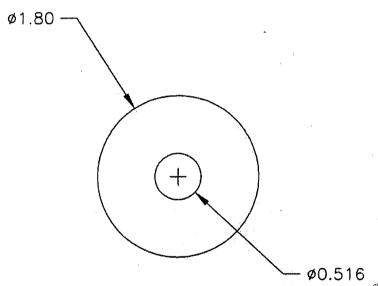
NCR:	WORK ORDER NON-CONFORMANCE (NCR)							
		Description of NC		Corrective Action Section B		Verification		Annroval
DATE	STEP	Section A	Initial Design Mgr	Action Description Design Mgr	Sign & Date	Section C	Approval Design Mgr	Approval QC Inspector
						1		
						:		

Part No:	PAR #:	Fault Category:	NCR:	Yes No DQA:	Date: <u>05,1/62</u>
NOTE: Date & initial all entries				QA: N/C Closed:	Date:





DESIGN #	DRAWN BY		AEROSPACE LT KESBURY, ONTARIO, CANADA	Ò
CHECKED	APPROVED	DRAWING NO.	,	REV. A
(a)	#F	D2813	SH	EET 1 OF 1
DATE		TITLE		SCALE
00.11.03		WASHER		1:1
Α	00.11.03	NEW ISSUE		



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. THIOUT NOTICE

WORK ORDER

NO. 24623

MATERIAL: DELRIN OR TEFLON OR UHMW 0.063 THICK TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED THIS PART CAN BE MADE FROM D2551

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Job Costing Report

Dart Aerospace Ltd. Hawkesbury

Oct 20, 2005 04:09 pm

Work Order No : 0024623

Project Name : D2813

Project For : WK547 Work Order Type : Main

Main WO Number :

House Part Number : D2813 Description : Washer

Manufactured : Yes

Amount Req'd: 20
Amount Done: 0

Amount Done : 0

Start Date : 10-20-05 Est Finish Date : 11-25-05

Act Finish Date : Drawings Reqd : No

Ok for Approval : Approval Rec'd :

Department Code:
Burden Flags

Burden Flags : NNNNNNN
WO Status : Open

Invoice State : Not Invoiced

Invoice Date :

Invoice Number :

Invoice Amount: 0.00

Order Entry No :

OE Value : 0.00

Est Mark Up : 0.000% Actual Mark Up : 0.000%

\$0 Posted to Finished Goods

		Estimated	Actual	۷ar. %	Posted	To Post
=======================================	==:	========	========	=======	========	============
Material Cost	:	0.00	0.00	0.00	0.00	0.00
Engineering Hours	:	0.00	0.00	0.00		
Engineering Cost	:	0.00	0.00	0.00	0.00	0.00
Production Hours	:	0.00	0.00	0.00		
Production Cost	:	0.00	0.00	0.00	0.00	0.00
Packaging Hours	:	0.00	0.00	0.00		
Packaging Cost	:	0.00	0.00	0.00	0.00	0.00
OverHead Hours	:	0.00	0.00	0.00		
OverHead Cost	:	0.00	0.00	0.00	0.00	0.00
CNC Hours	:	0.00	0.00	0.00		
CNC	:	0.00	0.00	0.00	0.00	0.00
Misc. Hours	:	0.00	0.00	0.00		
Misc.	:	0.00	0.00	0.00	0.00	0.00
		========	=======	======		
Burden	:	0.00	0.00	0.00		
		========	========	======		
Total Cost	:	0.00	0.00	0.00		
Mark up	:	0.000	0.000			
Selling Cost	:	0.00	0.00			

Estimated Actual Labour Hrs/Amount Done : 0.00 0.00 Profits/(Loss) : 0.00 0.00

DART AEROS	SPACE LTD			T i	Nork Order:	24623
, Description:					Part Number:	D 2813
Inspection Dwg	: Rev	•				Page 1 of 1
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Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
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5.663	40.010	0.065				
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Measured by:	5110 31	5	17			ate:
Date.	יכוטייכי	Date.	05/10/3			101

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